

Fig. 10



Fig. 15

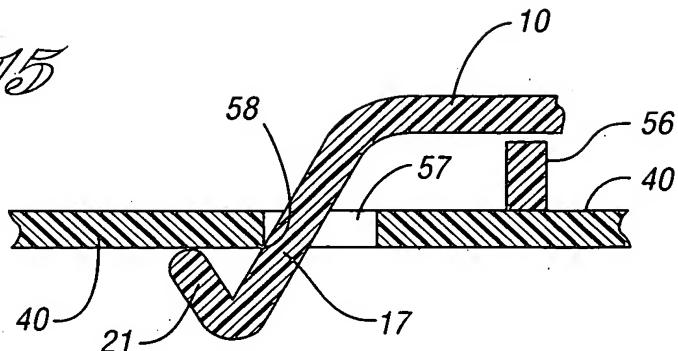
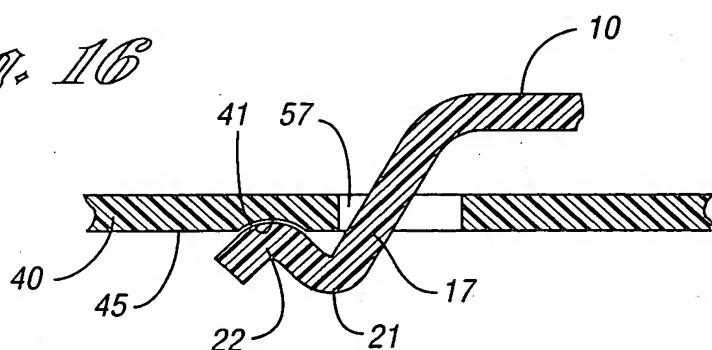


Fig. 16



PROVIDING A FORMABLE SHEET
HAVING AT LEAST ONE LAYER

LOCATING THE FORMABLE SHEET
ADJACENT A FORMING SURFACE

CONFORMING THE FORMABLE SHEET TO THE FORMING SURFACE
SO THAT A CHARACTERIZING FORM PROJECTS FROM A FLAT
PLANE OF THE FORMABLE SHEET AND THE FORMED SHEET HAS A
TAB EXTENDING THEREFROM

REMOVING THE FORMED SHEET
FROM THE FORMING SURFACE

PROVIDING A SUBSTRATE HAVING A FRONT SURFACE,
A REAR SURFACE, AND AN OPENING THERE THROUGH

ATTACHING THE FORMED SHEET TO A SUBSTRATE SO
THAT THE TAB EXTENDS THROUGH THE TAB OPENING TO
SECURE THE FORMED PANEL TO THE SUBSTRATE

Fig. 17